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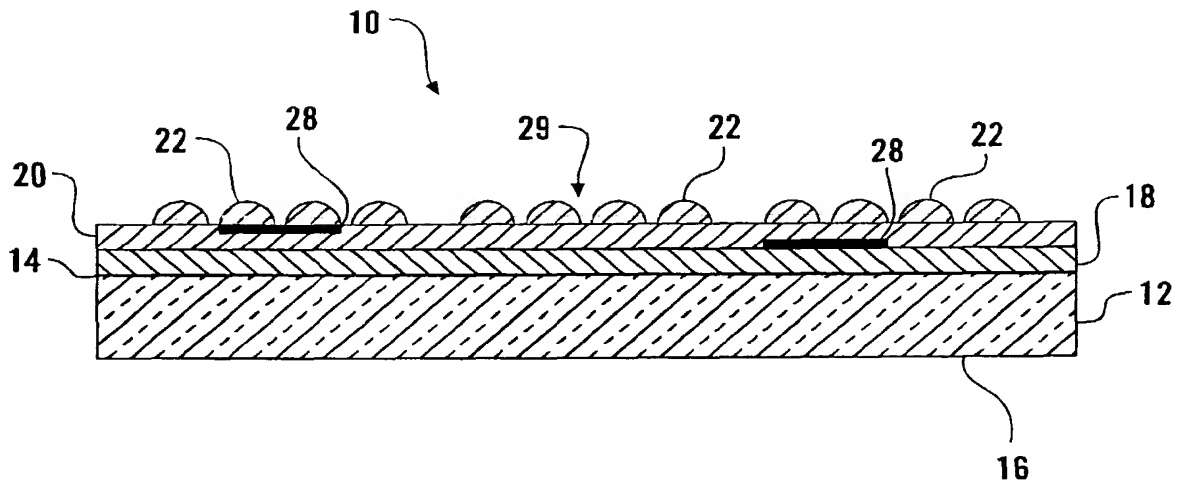
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(54) Title: REFLECTIVE PRINTED ARTICLE AND METHOD OF MANUFACTURING SAME



(57) Abstract: A reflective printed article includes a substrate (12) having a top surface (14) and a bottom surface (16) with a graphic image printed thereon. A reflection or glossy ink layer (18) printed over the entire top surface of the substrate. A graphic image (20) is printed over the reflective ink layer. The image may cover the entire portion of the reflective layer or only selected portions thereof. The graphic image includes hidden or latent images (28) printed within the graphic image layers.



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## REFLECTIVE PRINTED ARTICLE AND METHOD OF MANUFACTURING SAME

**Cross-Reference to Related Applications**

This application claims the benefit of U.S. Provisional Application Serial No. 60/192,051, filed March 24, 2000.

**Field of the Invention**

The present invention relates generally to a printed article, and more particularly to a reflective printed article having a graphic design such as a trading card, greeting card, sign, poster, label, decal, book cover, decorative panel, name plate, visual display and the like having a reflective image with a textured pattern printed thereon creating visual illusions of depth, three-  
10 dimensionality, hidden images and motion in the printed article.

**Background of the Invention**

In order to attract the attention of consumers, many products are being manufactured with images that provide a unique and sensational visual presentation. To meet this demand, a variety of printing techniques have been developed to produce aesthetically pleasing visual effects, such  
15 as the appearance of depth, three-dimensionality and motion. Various methods are known in the prior art that produce three-dimensional images on two-dimensional media.

One method involves printing two offset images in different colors on an opaque or transparent sheet, and viewing the images using special glasses having right and left lenses which correspond to the different image colors respectively. Holographic technology can also be  
20 used to produce an image on a flat sheet which appears three-dimensional when illuminated and viewed at the proper angles.

However, these methods have not been commercially popular for various reasons. The offset image method is undesirable in that special glasses are required to view the image.

Holographic images or holograms are difficult and expensive to produce. Therefore, processes

have been developed to produce the illusion of three-dimensional images on two-dimensional

media. One such process is conventional embossing, which forms a raised pattern on a substrate

by physically deforming part of the substrate upwardly. However, embossing suffers from the

drawback that an expensive press is necessary to perform the operation, and a die bearing the

desired embossed pattern must be made for each application. Further, the materials that can be

used for embossing are limited because of the deforming nature of the embossing process.

Therefore, a need exists for a printing method and printed article that offers the visual

impact of embossing without the cost. The assignee of the present invention has developed a

number of printing methods for printing a variety of visually stimulating images creating the

illusion of depth and three-dimensionality as disclosed in U.S. Patent Nos. 5,762,379; 6,113,149;

and 6,170,881; the disclosures of which are incorporated herein by reference. The present

invention provides an improved printing method for printing reflective images on a printed

article having the illusion of depth, three-dimensionality, hidden images and motion.

### **Summary of the Invention**

Therefore, it is an object of the present invention to provide a printing method and printed article which overcomes the drawbacks of the prior art. It is another object of the present

invention to provide a printing method for printing reflective images on a printed article creating

the illusion of depth, three-dimensionality, hidden images and motion on the printed article. It is

yet another object of the invention to provide a printing method for printing images on a printed

article which change, appear, disappear, and/or move as the viewing angle of the printed article is changed.

The present invention includes a substrate having a top surface and a bottom surface.

The substrate may be formed of any suitable type of printable material. In a preferred

5 embodiment, a reflective or glossy ink is printed over the entire top surface of the substrate.

Alternatively, a reflective foil or chrome may be deposited or laminated onto the top surface of the substrate. A graphic design or image is printed over the reflective layer. The image may cover the entire portion of the reflective layer or only selected portions thereof. The image may comprise a plurality of ink layers in order to provide the desired graphic design. The graphic

10 design or image may also include hidden or latent images printed within the graphics. The

graphic design or image may be applied through silk screening, lithography, flexography and

other known printing techniques. An optional glossy layer of a clear coating or transparent ink

may be printed over the image layer and the reflective layer. Printed on top of the optional

glossy layer and/or image layer is a textured pattern or plurality of light bending textured lines of

15 transparent ink oriented in various directions and angles to produce the desired brilliant visual

effect of depth, three-dimensionality, hidden images and motion. This transparent ink has

rheological properties such that when it is applied, a line of the ink flows into a semi-cylindrical

or other convex shape when viewed in cross-section. These convex shaped lines produce a

reflective textured pattern on the surface of the printed article. Other printing may be added over

20 and/or around the image and textured lines as desired.

The textured pattern includes raised ridges for bending and reflecting light to create an

iridescent visual effect and the visual illusion of depth, three-dimensionality, hidden latent

images and motion through changes in color, tinting and reflectiveness. The textured pattern is

created by a plurality of very thin lines spaced very close together at various angles and orientations to reflect light in various directions creating the illusion of movement as the printed article is viewed from different angles.

5 The textured pattern of lines are preferably printed in bands, rays or sections, with each line in the band, ray or section being printed at the same angle or orientation. The lines of adjacent bands, rays or sections are generally printed at a different angle or orientation in order to reflect light in a different direction to create the desired visual effect.

Various other features, objects, and advantages of the invention will be made apparent to those skilled in the art from the accompanying drawings and detailed description thereof.

10 **Brief Description of the Drawings**

FIG. 1 is an enlarged cross-sectional view of one embodiment of a printed article produced in accordance with the present invention;

FIG. 1A is an enlarged cross-sectional view of the printed article in FIG. 1 with printing on both the top and bottom surfaces of the printed article;

15 FIG. 2 is an enlarged cross-sectional view illustrating a modification of the embodiment shown in FIG. 1;

FIG. 2A is an enlarged cross-sectional view of the printed article in FIG. 2 with printing on both the top and bottom surfaces of the printed article;

20 FIG. 3 is an enlarged cross-sectional view illustrating another modification of the embodiment shown in FIG. 1;

FIG. 3A is an enlarged cross-sectional view of the printed article in FIG. 3 with printing on both the top and bottom surfaces of the printed article;

FIG. 4 is an enlarged cross-sectional view illustrating yet another modification of the embodiment shown in FIG. 1;

5        FIG. 4A is an enlarged cross-sectional view of the printed article in FIG. 4 with printing on both the top and bottom surfaces of the printed article;

FIG. 5 is an enlarged cross-sectional view of a second embodiment of a printed article produced in accordance with the present invention;

10       FIG. 5A is an enlarged cross-sectional view of the printed article in FIG. 5 with printing on both the top and bottom surfaces of the printed article;

FIG. 6 is an enlarged cross-sectional view illustrating a modification of the embodiment shown in FIG. 5;

FIG. 6A is an enlarged cross-sectional view of the printed article in FIG. 6 with printing on both the top and bottom surfaces of the printed article;

15       FIG. 7 is an enlarged cross-sectional view illustrating another modification of the embodiment shown in FIG. 5;

FIG. 7A is an enlarged cross-sectional view of the printed article in FIG. 7 with printing on both the top and bottom surfaces of the printed article;

20       FIG. 8 is an enlarged cross-sectional view illustrating yet another modification of the embodiment shown in FIG. 5;

FIG. 8A is an enlarged cross-sectional view of the printed article in FIG. 8 with printing on both the top and bottom surfaces of the printed article;

FIG. 9 is an enlarged cross-sectional view of a third embodiment of a printed article produced in accordance with the present invention;

5           FIG. 9A is an enlarged cross-sectional view of the printed article in FIG. 9 with printing on both the top and bottom surfaces of the printed article;

FIG. 10 is an enlarged cross-sectional view illustrating a modification of the embodiment shown in FIG. 9;

10           FIG. 10A is an enlarged cross-sectional view of the printed article in FIG. 10 with printing on both the top and bottom surfaces of the printed article;

FIG. 11 is an enlarged cross-sectional view illustrating another modification of the embodiment shown FIG. 9;

FIG. 11A is an enlarged cross-sectional view of the printed article in FIG. 11 with printing on both the top and bottom surfaces of the printed article;

15           FIG. 12 is an enlarged cross-sectional view illustrating yet another modification of the embodiment shown in FIG. 9;

FIG. 12A is an enlarged cross-sectional view of the printed article in FIG. 12 with printing on both the top and bottom surfaces of the printed article;

20           FIG. 13 is an enlarged cross-sectional view of a fourth embodiment of a printed article produced in accordance with the present invention; and

FIG. 14 is a top plan view of a trading card having an image printed thereon in accordance with the present invention.

### **Detailed Description of the Invention**

Referring now to the drawings, FIG. 1 illustrates a cross sectional view of a first embodiment of a printed article produced in accordance with the present invention, depicted on a much enlarged basis over actual size. The printed article 10 includes a substrate 12 having a top surface 14 and a bottom surface 16. The substrate 12 can be formed of paper, cardboard, plastic, acrylic, glass, metal or any other suitable printable material.

A reflective ink layer 18 is printed over all or a portion of the top surface 14 of the substrate 12. The reflective layer 18 is preferably formed of reflective ink which is printed onto the substrate 12. The reflective layer 18 can be clear or have any color. The reflective layer 18 can be opaque, transparent, semi-transparent or translucent. The reflective layer 18 gives the printed article a shiny or glossy metallic appearance. Alternatively, the reflective layer 18 can be formed of a chrome film, diffraction film, metallic foil, holographic foil, roll leafing, or any metalized material having a shiny surface.

A graphic design or image 20 is printed over all or a portion of the reflective layer 18. The image 20 can have any desired form, for example, a football player on a sports trading card as shown in FIG. 14, or any other image. The graphic design or image 20 may comprise a plurality of ink layers in order to provide the desired design. The graphic design 20 may also include hidden or latent images 28 printed within the design. These hidden or latent images 28 are “weak “ or “lightly” printed images that are printed among the plurality of ink layers of the



graphic design, and are visible only at certain viewing angles. The hidden images 28 appear and disappear from a viewer as the viewing angle of the printed article is changed.

A preferred method of forming the graphic design 20 and hidden images 28 is through a four-color offset printing process where a base layer is printed and a four-color image is printed over the base layer. The graphic design 20 and hidden images 28 may be printed with opaque ink, semi-transparent ink, translucent ink, or any combination thereof. These inks are preferably curable in response to ultraviolet (UV) light. Other methods of forming the graphic design 20 and hidden images 28 images include silk screening, lithography, flexography, gravure or other known printing methods.

A textured pattern 29 is printed over and/or around the graphic design or image 20. The textured pattern includes a plurality of parallel convex rounded ridges or lines 22 of transparent ink printed in bands, rays or sections 60, FIG. 14, over and/or around the graphic design or image 20. The textured pattern 29 is created by a plurality of very thin lines 22 spaced very closely together at various angles and orientations to reflect light in various directions. In the preferred embodiment, the height and thickness of the lines is approximately 0.2 mils to 0.5 mils. However, the thickness, height and spacing of the lines may vary depending upon the particular application and desired visual effect. The textured pattern 29 can be formed over the entire surface of the image 20 or over only a portion thereof. The textured pattern 29 of lines 22 is preferably formed from a transparent ink, such as Nasdar 3527 or the like, printed on top of the graphic design or image 20 by a printing method such as silk screening, lithography, flexography, offset printing, gravure, coating or other known printing method. The transparent ink has rheological properties such that when it is applied, it flows into a semi-cylindrical or other convex shape when viewed in cross-section. This transparent ink is also preferably a UV

curable ink. The transparent ink may also include flakes of glitter, or pearls, or other materials to produce a “glittery” effect on the printed article.

The textured pattern 29 gives the appearance of a raised or embossed effect, which simulates depth and three-dimensionality. The semi-cylindrically shaped raised ridges or lines bend and reflect light incident on the printed article 10 producing the visual illusion of depth, three-dimensionality, hidden images and motion through hue and color changes in the printed article as it is viewed from different angles. Light incident on the printed article 10 is reflected off the reflective layer 18 back through the graphic design or image 20 and the textured pattern 29 to create a unique visual effect. As mentioned previously, the textured pattern 29 includes a plurality of parallel lines 22 printed in bands, rays or sections 60 over the image 20. The parallel lines 22 in each section 60 are all oriented in the same direction to illuminate the entire section of printed lines when light is reflected from the reflective layer 18 through the textured pattern of lines. Adjacent sections 60 have parallel lines 22 oriented in different directions to reflect light in different directions as the printed article 10 is viewed from different angles. These different sections 60 of textured patterns of lines create the illusion of depth, three-dimensionality, appearing and disappearing images, and motion in the printed article 10 as it is viewed from different angles.

FIG. 1A illustrates the printed article 10 of FIG. 1 with printing on both the top 14 and bottom 16 surfaces of the substrate 12. The printed article 10A of FIG. 1A includes a second reflective layer 18A printed on the bottom surface 16 of the substrate 12, a second graphic design or image 20A printed over and/or around the second reflective layer 18A, and a second textured pattern 29A of lines 22A printed on the second graphic design or image 20A. The graphic

design or image 20A may also include hidden or latent images 28A “lightly” printed within the design.

FIGS. 2, 2A, 3, 3A, 4 and 4A show variations or modifications 11, 11A, 13, 13A, 15 and 15A of the first embodiment, as shown in FIGS. 1 and 1A. In FIGS. 2 and 2A, variations 11 and 11A include a graphic design or image 20, 20A printed on selected portions of a reflective layer 18, 18A with a textured pattern 29, 29A of lines 22, 22A printed on both the reflective layer 18, 18A and graphic image 20, 20A. In FIGS. 3 and 3A, variations 13 and 13A include a graphic design or image 20, 20A printed on selected portions of a reflective layer 18, 18A with a textured pattern 29, 29A of lines 22, 22A printed only on the graphic image 20, 20A. In FIGS. 4 and 4A, variations 15 and 15A include a graphic design or image 20, 20A printed on selected portions of a reflective layer 18, 18A with a textured pattern 29, 29A of lines 22, 22A printed only on the reflective layer 18, 18A. The graphic design or image layers 20, 20A may also include hidden or latent images 28, 28A “lightly” printed within the design.

FIG. 5 illustrates an enlarged cross sectional view of a second embodiment of a printed article 17 produced in accordance with the present invention. The difference between this embodiment and the first embodiment is that this embodiment does not include a reflective layer printed on the surface of the substrate. Instead, a graphic design or image is printed directly on the surface of the substrate.

The printed article 17 includes a substrate 12 having a top surface 14 and a bottom surface 16. The substrate 12 may be formed of any suitable printable material. It is preferred that the top 14 and bottom 16 surfaces of the substrate 12 are substantially reflective or glossy.

A graphic design or image 20 is printed over all or a portion of the top surface 14 of the substrate 12. The graphic design or image 20 may comprise a plurality of ink layers having hidden or latent images 28 printed among the plurality of ink layers. These hidden or latent images 28 are “weak “ or “lightly” printed images that are visible only at certain viewing angles.

5 The graphic design 20 and hidden images 28 may be printed with opaque ink, semi-transparent ink, translucent ink, or any combination thereof. The inks used are preferably UV curable inks.

A textured pattern 29 is printed over and/or around the graphic design or image 20. The textured pattern 29 includes a plurality of parallel convex rounded ridges or lines 22 of transparent ink printed in bands, rays or sections over and/or around the graphic design or image

10 20. In the preferred embodiment, the height and thickness of the lines is approximately 0.2 mils to 0.5 mils. However, the thickness, height and spacing of the lines may vary depending upon the particular application and desired visual effect. The textured pattern 29 can be formed over the entire surface of the image 20 or over only a portion thereof. The textured pattern 29 of lines

15 22 is preferably formed from a transparent ink, such as Nasdar 3527 or the like, printed on top of the graphic design or image 20 by a printing method such as silk screening, lithography, flexography, offset printing, gravure, coating or other known printing method. The transparent ink has rheological properties such that when it is applied, it flows into a semi-cylindrical or convex shape when viewed in cross-section. This transparent ink is also preferably a UV curable ink. The textured pattern 29 of lines 22 create the illusion of depth, three-dimensionality,

20 appearing and disappearing images, and motion in the printed article 17 as it is viewed from different angles.

FIG. 5A shows a printed article 17A similar to the printed article 17 of FIG. 5 with printing on both the top 14 and bottom 16 surfaces of the substrate 12. The printed article 17A

includes a second graphic design or image 20A printed on the bottom surface 16 of the substrate 12 and a second textured pattern 29A of convex-shaped lines 22A printed on the second graphic design or image 20A. The graphic design or image 20A may also include hidden or latent images 28A “lightly” printed within the design.

5           FIGS. 6, 6A, 7, 7A, 8 and 8A show variations or modifications 19, 19A, 21, 21A, 23 and 23A of the second embodiment of FIGS. 5 and 5A. In FIGS. 6 and 6A, variations 19 and 19A include a graphic design or image 20, 20A printed on selected portions of the top 14 and bottom 16 surfaces of the substrate 12 with the textured pattern 29, 29A of lines 22, 22A printed on both the top 14 and bottom 16 surfaces of the substrate 12 and image 20, 20A. In FIGS. 7 and 7A, 10 variations 21 and 21A include a graphic design or image 20, 20A printed on selected portions of the top 14 and bottom 16 surfaces of the substrate 12 with the textured pattern 29, 29A of lines 22, 22A printed only on the image 20, 20A. In FIGS. 8 and 8A, variations 23 and 23A include a graphic design or image 20, 20A printed on selected portions of the top 14 and bottom 16 surfaces of the substrate 12 and the textured pattern 29, 29A of lines 22, 22A printed only on the 15 top 14 and bottom 16 surfaces of the substrate 12. The graphic design or image 20, 20A may also include hidden or latent images 28, 28A “lightly” printed within the design.

FIG. 9 illustrates an enlarged cross sectional view of a third embodiment of a printed article 24 produced in accordance with the present invention. The difference between this embodiment and the first embodiment is that this embodiment includes a transparent glossy layer 20 printed between the graphic image and the textured pattern.

The printed article 24 includes a substrate 28 having a top surface 30 and a bottom surface 32. A reflective ink layer 34 is printed over all or a portion of the top surface 30 of the

substrate 28. The reflective layer 34 is preferably formed of reflective ink which is printed on the substrate 28. The reflective ink can be opaque, transparent, semi-transparent or translucent to give the printed article 24 a shiny or glossy metallic appearance.

A graphic design or image 36 is printed over all or a portion of the reflective layer 34.

5 The graphic design or image 36 comprises a plurality of ink layers that may include hidden or latent images 35 printed within the design. These hidden or latent images 35 are “weak “ or “lightly” printed images that may be visible only at certain viewing angles. The graphic design 36 and hidden images 35 may be printed with opaque ink, semi-transparent ink, translucent ink, or any combination thereof. The inks used are preferably UV curable inks.

10 A transparent glossy layer 38 is printed over the image 36 and any exposed portion of the reflective layer 34. The transparent glossy layer 38 may be formed of clear polyester by thermal lamination, or by printing or coating with a clear plastic or transparent ink. The glossy layer 38 can also be formed of a pressure sensitive sheet using cold lamination.

A textured pattern 37 is printed on top of the glossy layer 38. The textured pattern 37  
15 includes a plurality of parallel convex ridges or lines 40 of transparent ink printed in bands, rays or sections over the glossy layer 38. In the preferred embodiment, the height and thickness of the lines is approximately 0.2 mils to 0.5 mils. However, the thickness, height and spacing of the lines may vary depending upon the particular application and desired visual effect. The textured  
20 pattern 37 can be formed over the entire surface of the glossy layer 38 or over only a portion thereof. The textured pattern 37 of lines 40 is preferably formed from a transparent ink, such as Nasdar 3527 or the like, printed on the glossy layer 38 by a printing method such as silk screening, lithography, flexography, offset printing, gravure, coating or other known printing

method. The transparent ink has rheological properties such that when it is applied, it flows into a semi-cylindrical or other convex shape when viewed in cross-section. This transparent ink is also preferably a UV curable ink. The textured pattern 37 of lines 40 create the illusion of depth, three-dimensionality, appearing and disappearing images, and motion in the printed article 24 as it is viewed from different angles.

FIG. 9A illustrates a printed article 24A similar to the printed article 24 of FIG. 9 with printing on both the top 30 and bottom 32 surfaces of the substrate 28. The printed article 24A includes a second reflective layer 34A printed on the bottom surface 32 of the substrate 28, a second graphic design or image 36A printed on the second reflective layer 34A, a second transparent glossy layer 38A printed on the image 36A and a second textured pattern 37A of lines 40A printed on the second transparent glossy layer 38A. The graphic design or image 36A may also include hidden or latent images 35A “lightly” printed within the design.

FIGS. 10, 10A, 11, 11A, 12 and 12A show variations or modifications 25, 25A, 26, 26A, 27 and 27A of the third embodiment, as shown in FIGS. 9 and 9A. In FIGS. 10 and 10A, variations 25 and 25A include a graphic design or image 36, 36A printed on selected portions of a reflective layer 34, 34A with a textured pattern 37, 37A of lines 40, 40A printed on a transparent glossy layer 38, 38A over both the reflective layer 34, 34A and image 36, 36A. In FIGS. 11 and 11A, variations 26 and 26A include a graphic design or image 36, 36A printed on selected portions of a reflective layer 34, 34A with a textured pattern 37, 37A of lines 40, 40A printed on a transparent glossy layer 38, 38A only over the image 36, 36A. In FIGS. 12 and 12A, variations 27 and 27A include a graphic design or image 36, 36A printed on selected portions of a reflective layer 34, 34A with a textured pattern 37, 37A of lines 40, 40A printed on a transparent glossy layer 38, 38A over only the reflective layer 34, 34A. The graphic design or

image 36, 36A may also include hidden or latent images 35, 35A “lightly” printed within the design.

FIG. 13 illustrates an enlarged cross sectional view of a fourth embodiment of a printed article 42 produced in accordance with the present invention. The printed article 42 includes a clear or transparent substrate 44 having a top surface 46 and a bottom surface 48. A graphic design or image 50 is printed over all or a portion of the bottom surface 48 of the substrate 44. The graphic design or image 50 comprises a plurality of ink layers that may include hidden or latent images 56 printed within the design. These hidden or latent images 56 are “weak “ or “lightly” printed images that may be visible only at certain viewing angles. The graphic design 50 and hidden images 56 may be printed with opaque ink, semi-transparent ink, translucent ink, or any combination thereof. The inks used are preferably UV curable inks. A reflective layer 52 is printed over all or a portion of the graphic image 50 on the bottom surface 48 of the substrate 44. The reflective layer 52 is preferably formed of reflective ink which can be opaque, transparent, semi-transparent or translucent to give the printed article 42 a shiny or glossy metallic appearance.

A textured pattern 62 is printed on the top surface 46 of the substrate 44. The textured pattern 62 includes a plurality of parallel convex ridges or lines 54 of opaque, semi-transparent, or translucent ink printed in bands, rays or sections on the top surface 46 of the substrate 44. In the preferred embodiment, the height and thickness of the lines is approximately 0.2 mils to 0.5 mils. However, the thickness, height and spacing of the lines may vary depending upon the particular application and desired visual effect. The textured pattern 62 can be formed over the entire top surface 46 of the substrate 44 or over only a portion thereof. The textured pattern 62 of lines 54 is preferably formed from an opaque, semi-transparent, or translucent ink, such as



Flint RVW29129 or the like, printed on top of the substrate by processes such as silk screening, lithography, flexography, offset printing, gravure, coating or other known printing method. The ink has rheological properties such that when it is applied, it flows into a semi-cylindrical or other convex shape when viewed in cross-section. This ink is also preferably a UV curable ink.

5 The textured pattern 62 of lines 54 create the illusion of depth, three-dimensionality, appearing and disappearing images, and motion in the printed article 42.

FIG. 14 illustrates an example, a sports trading card 56 manufactured in accordance with the present invention. The card 56 includes the image of a football player 58 printed over a reflective layer covering the entire top surface of the card. Printed around the image 58 is a plurality of textured lines 60 printed within a plurality of sections or rays 62 emanating from the image 58. The textured lines 60 are produced by transparent ink printed within the sections or rays 62. Each of the sections 62 includes a plurality of parallel lines 60 all oriented in the same direction to illuminate the entire section 62 when light is reflected from the reflective layer through the textured pattern of lines 60 when the card 56 is viewed at different angles. Adjacent sections 62 have lines 60 oriented in different directions to reflect the light in different directions as the card 56 is viewed from different angles. The invention also contemplates sections 62 not having a textured pattern of lines 60, but a layer of translucent ink covering the reflective layer creating a flat appearance. The different sections 62 of textured patterns of lines 60 creates the illusion of depth, three-dimensionality, appearing and disappearing images, and motion in the printed sports trading card 56.

While the invention has been described with reference to preferred embodiments, those skilled in the art will appreciate that certain substitutions, alterations, and omissions may be made without departing from the spirit of the invention. Accordingly, the foregoing description

is meant to be exemplary only and should not limit the scope of the invention set forth in the following claims.

**Claims**

What is claimed is:

1. A reflective printed article comprising:  
a substrate having a top surface;  
5 a graphic image formed over the top surface of the substrate; and  
a textured pattern of parallel lines printed in sections over the graphic image.
2. The printed article of claim 1 wherein the graphic image is formed over only a portion of the top surface of the substrate.
3. The printed article of claim 1 wherein the textured pattern is formed over only a  
10 portion of the graphic image on the top surface of the substrate.
4. The printed article of claim 1 wherein the graphic image comprises a plurality of ink layers having at least one hidden image lightly printed among the ink layers.
5. The printed article of claim 1 wherein the textured pattern includes a plurality of parallel lines printed in sections, with each line in each section printed at the same angle and the  
15 lines of adjacent sections printed at different angles, such that the lines in each section reflect light in different directions.
6. The printed article of claim 1 wherein the textured pattern is formed of transparent ink having rheological properties such that when the ink is printed, the ink flows into lines having a semi-cylindrical or convex shape when viewed in cross-section.
- 20 7. The printed article of claim 6 wherein the transparent ink includes glitter or pearls.

8. The printed article of claim 1 further comprising a reflective layer formed on the top surface of the substrate and underneath the graphic image.

9. The printed article of claim 1 further comprising a glossy layer of a clear coating formed over the graphic image and underneath the textured pattern.

5 10. The printed article of claim 1 wherein the substrate includes a bottom surface with a second graphic image formed on the bottom surface of the substrate and a second textured pattern formed on the graphic image.

11. A reflective printed article comprising:  
a substrate having a top surface;  
10 a reflective layer formed over the top surface of the substrate;  
a graphic image formed over the reflective layer; and  
a textured pattern of parallel lines printed in sections over the graphic image.

12. The printed article of claim 11 wherein the graphic image is formed over only a portion of the reflective layer.

15 13. The printed article of claim 11 wherein the textured pattern of lines is formed over only a portion of the graphic image.

14. The printed article of claim 11 wherein the graphic image comprises a plurality of ink layers having at least one hidden image lightly printed among the ink layers.

20 15. The printed article of claim 11 wherein the textured pattern includes a plurality of parallel lines printed in sections, with each line in each section printed at the same angle and the lines of adjacent sections printed at different angles, such that the lines in each section reflect light in different directions.

16. The printed article of claim 11 wherein the textured pattern is formed of transparent ink having rheological properties such that when the ink is printed, the ink flows into lines having a semi-spherical or convex shape when viewed in cross-section.

17. The printed article of claim 11 wherein the substrate includes a bottom surface with a second reflective layer formed on the bottom surface of the substrate, a second graphic image formed on the reflective layer and a second textured pattern of lines formed on the graphic image.

18. A reflective printed article comprising:  
a substrate having a top surface;  
a reflective layer formed over the top surface of the substrate;  
a graphic image formed over the reflective layer;  
a glossy layer of a clear coating formed over the graphic image; and  
a textured pattern of parallel lines printed in sections over the glossy layer.

19. The printed article of claim 18 wherein the textured pattern of lines includes a plurality of parallel lines printed in sections, with each line in each section printed at the same angle and the lines of adjacent sections printed at different angles, such that the lines in each section reflect light in different directions.

20. The printed article of claim 18 wherein the textured pattern is formed of opaque ink having rheological properties such that when the ink is printed, the ink flows into lines having a semi-spherical or convex shape when viewed in cross-section.

21. The printed article of claim 18 wherein the textured pattern is formed of semi-transparent ink having rheological properties such that when the ink is printed, the ink flows into lines having a semi-spherical or convex shape when viewed in cross-section.

22. The printed article of claim 18 wherein the textured pattern is formed of translucent ink having rheological properties such that when the ink is printed, the ink flows into lines having a semi-spherical or convex shape when viewed in cross-section.

23. A method of forming a reflective printed article, the method comprising the steps of:

providing a substrate having a top surface;

forming a reflective layer over the top surface of the substrate;

forming a graphic image over the reflective layer; and

forming a textured pattern of parallel lines printed in sections over the graphic image.

24. The method of claim 23 wherein the graphic image is formed over only a portion of the reflective layer.

25. The method of claim 23 wherein the textured pattern of lines is formed only over a portion of the graphic image.

26. The method of claim 23 wherein the graphic image comprises a plurality of ink layers having at least one hidden image lightly printed among the ink layers.

27. The method of claim 23 wherein the textured pattern includes a plurality of parallel lines printed in sections, with each line in each section printed at the same angle and the lines of adjacent sections printed at different angles, such that the lines in each section reflect light in different directions.

28. The method of claim 23 wherein the textured pattern is ~~formed of transparent ink~~ having rheological properties such that when the ink is printed, the ink flows into lines having a semi-spherical or convex shape when viewed in cross-section.

29. The method of claim 23 wherein the substrate includes a bottom surface with a  
5 second reflective layer formed on the bottom surface of the substrate, a second graphic image formed on the reflective layer and a second textured pattern of lines formed on the graphic image.

30. A printed article comprising:  
a substrate having a top surface and a bottom surface;  
10 a graphic image formed on the bottom surface of the substrate;  
a reflective layer formed over the graphic image on the bottom surface of the substrate;  
and  
a textured pattern of parallel lines printed in sections over the top surface of the substrate.

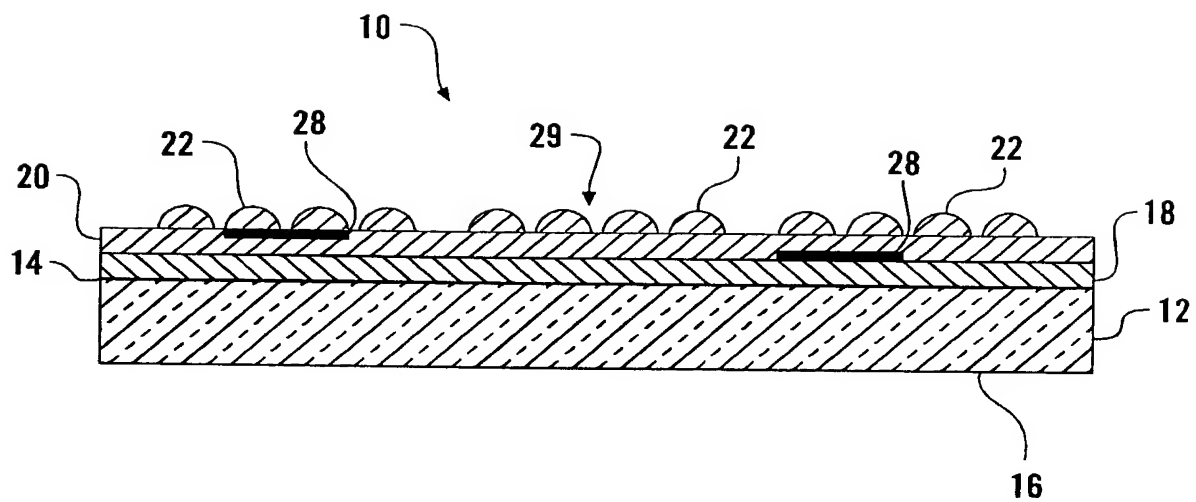


FIG. 1



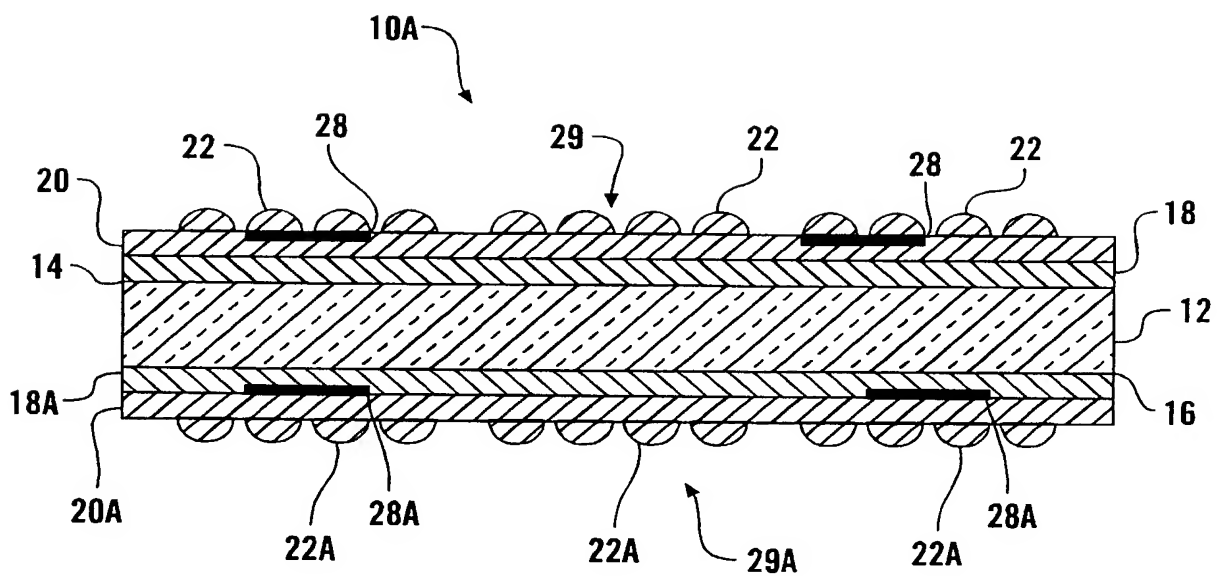


FIG. 1A

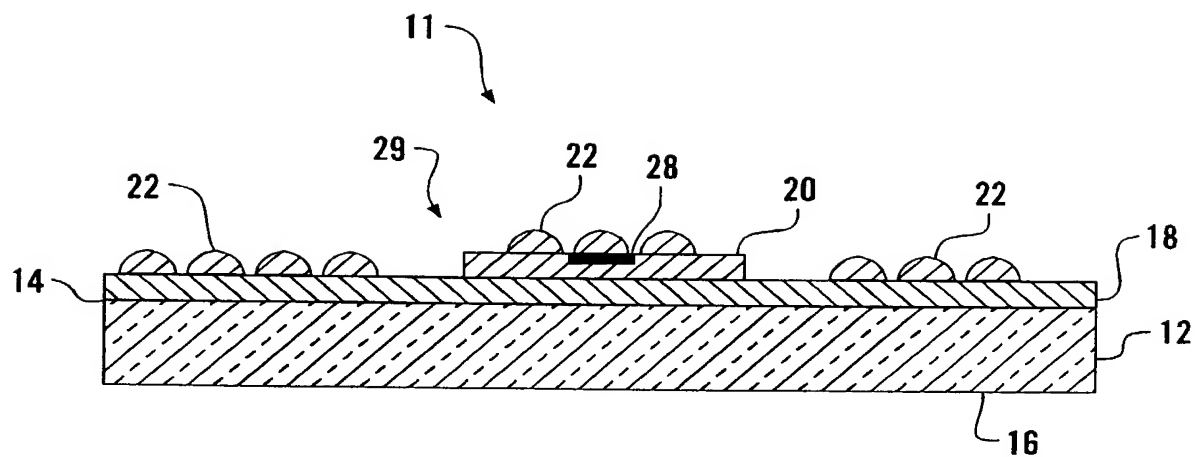


FIG. 2

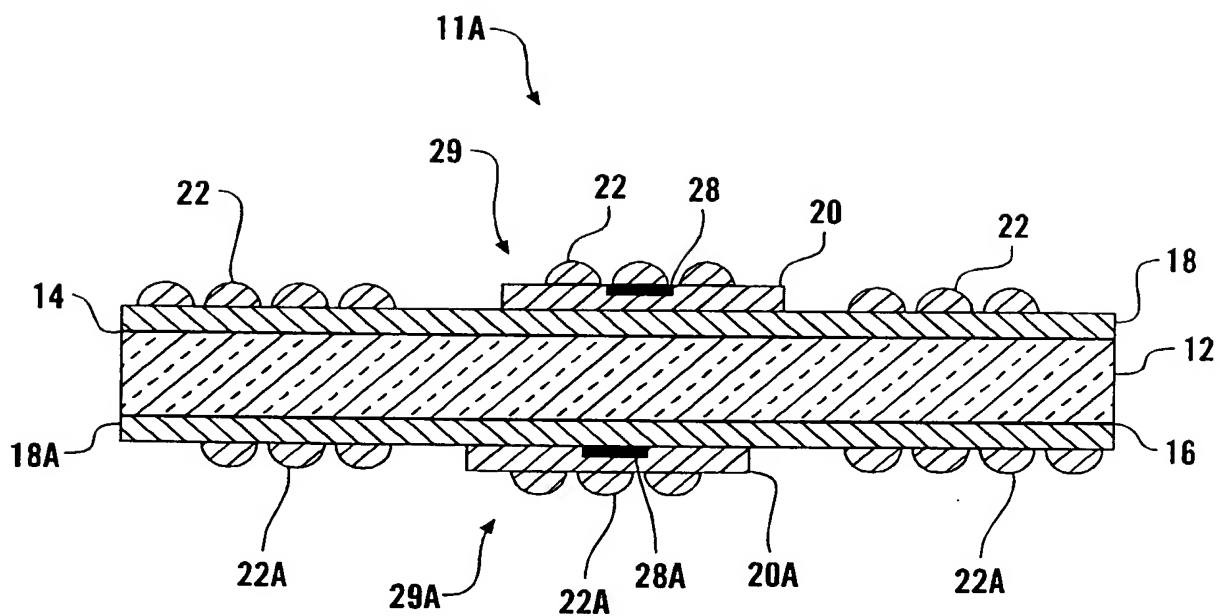


FIG. 2A

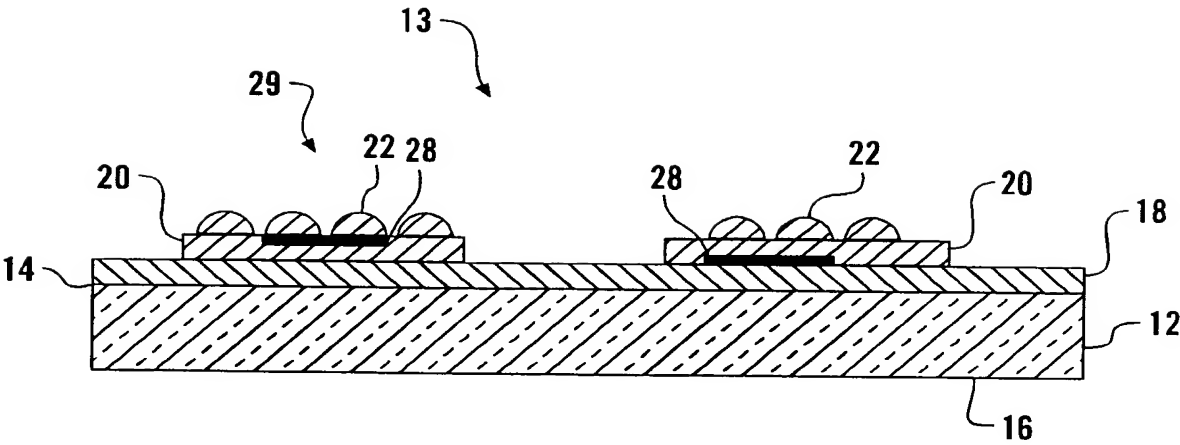


FIG. 3

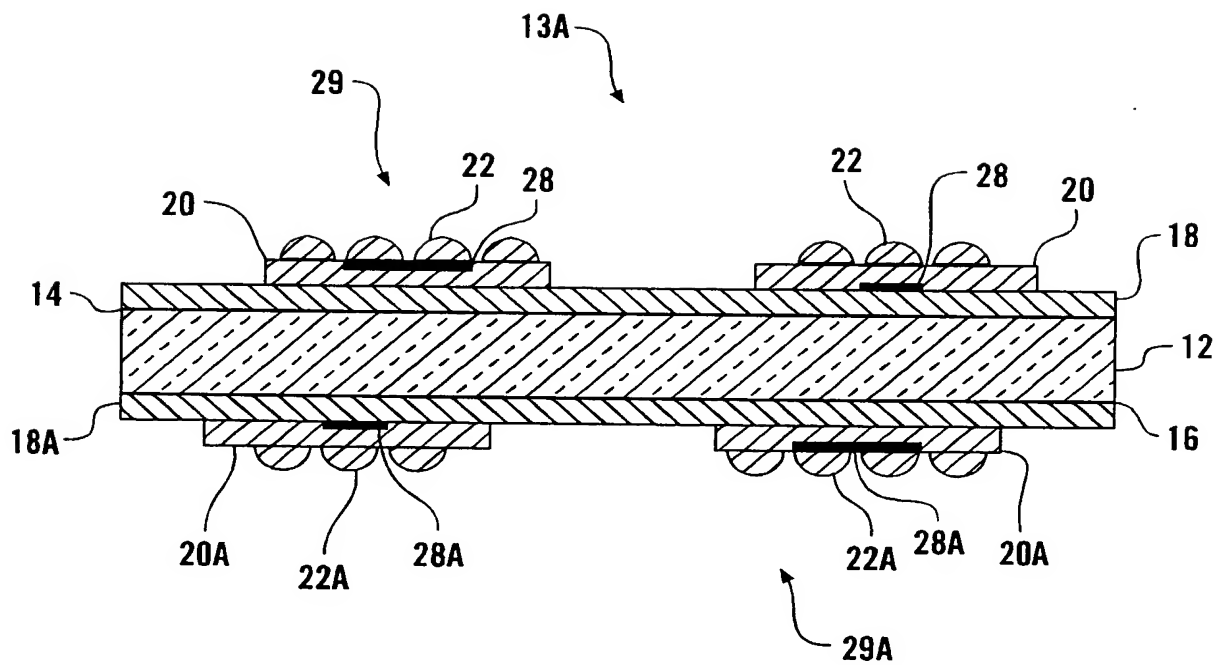


FIG. 3A

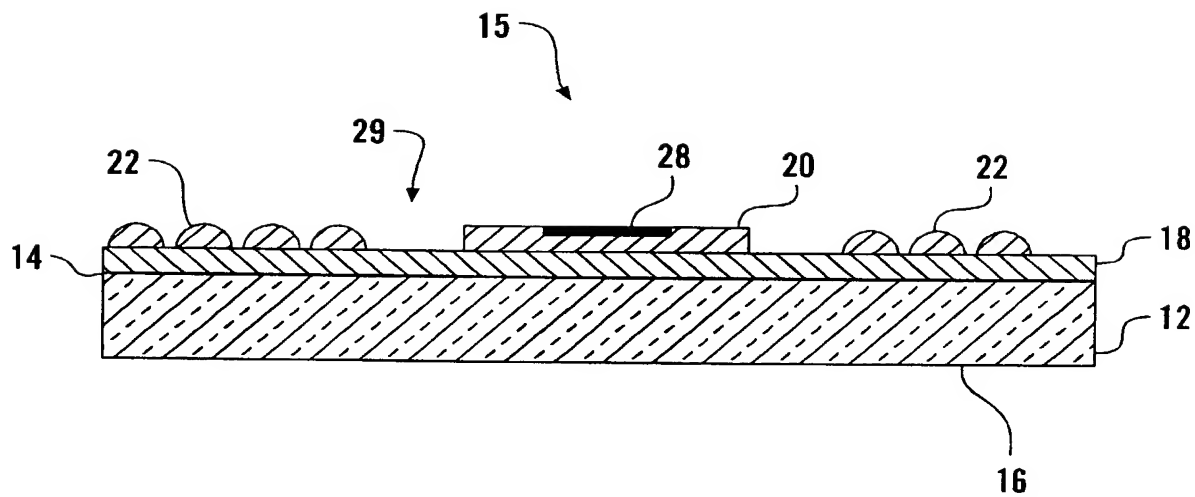


FIG. 4

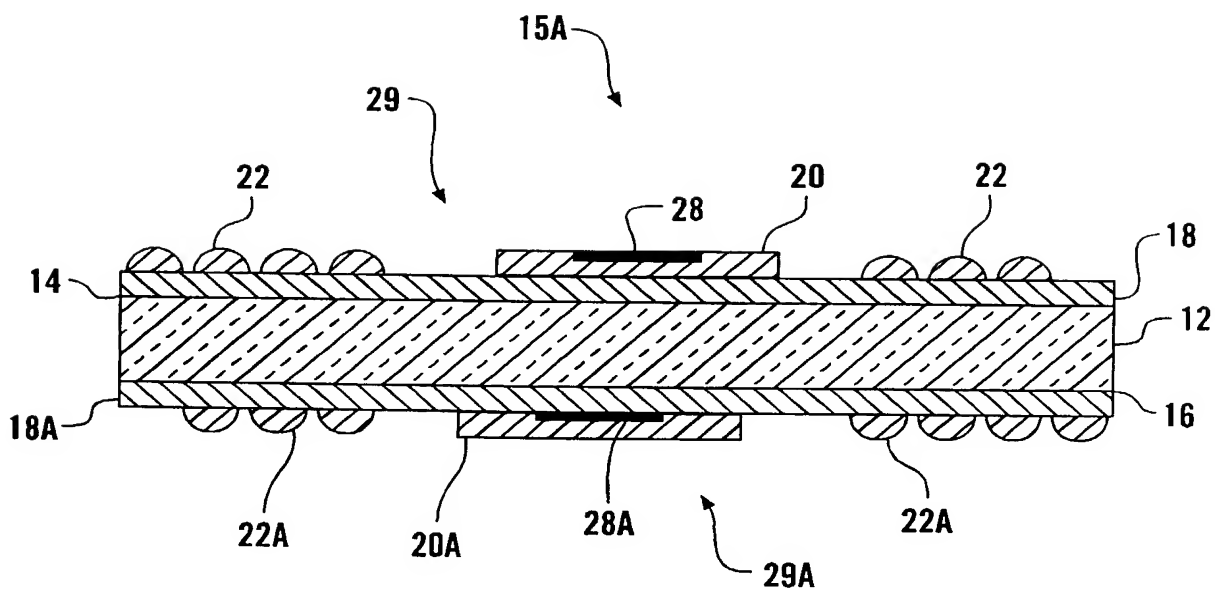


FIG. 4A

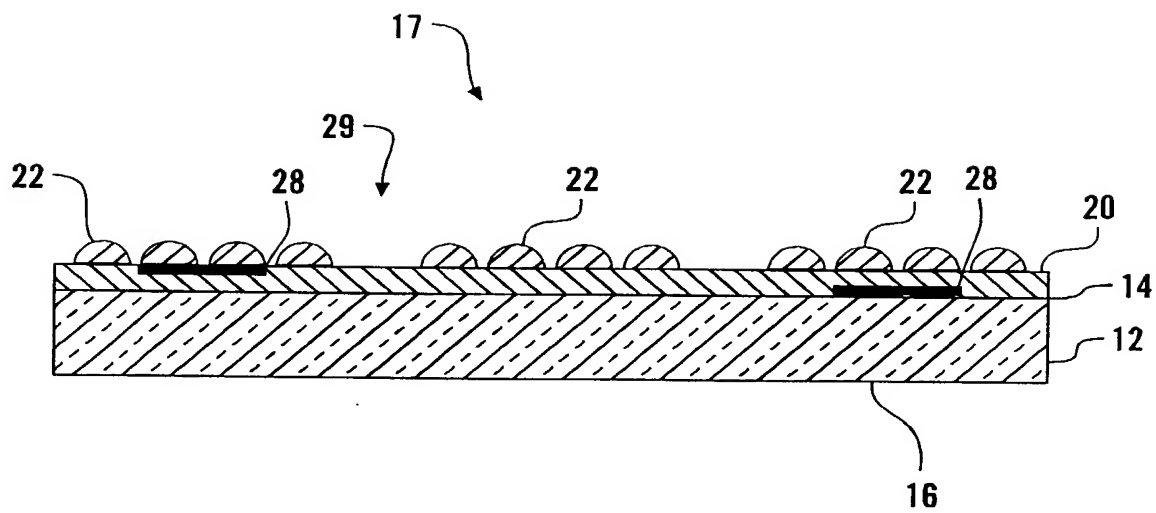


FIG. 5



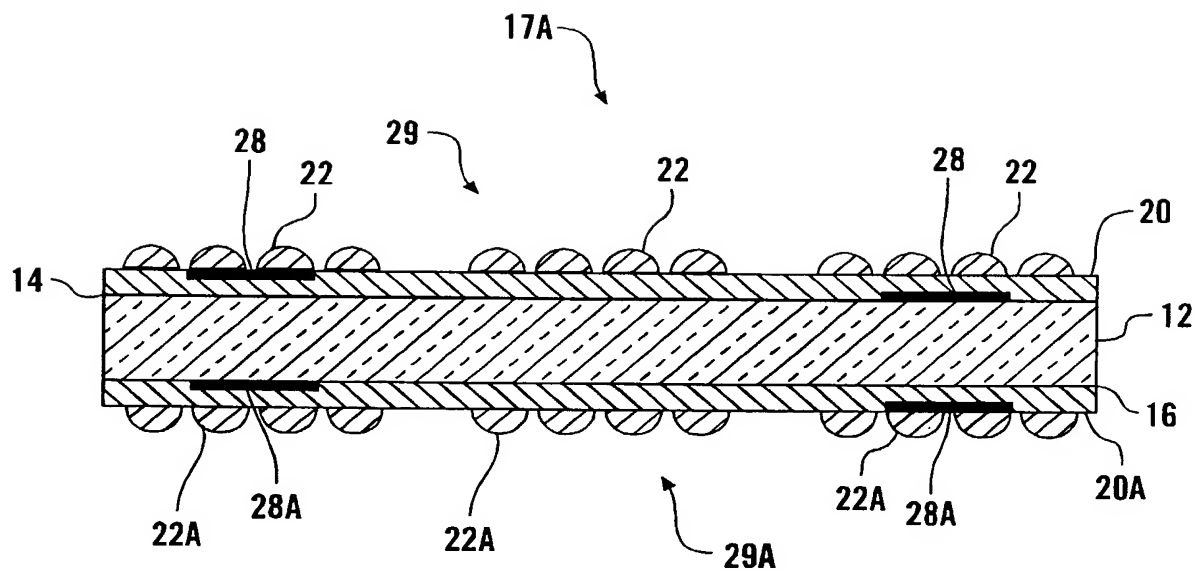


FIG. 5A

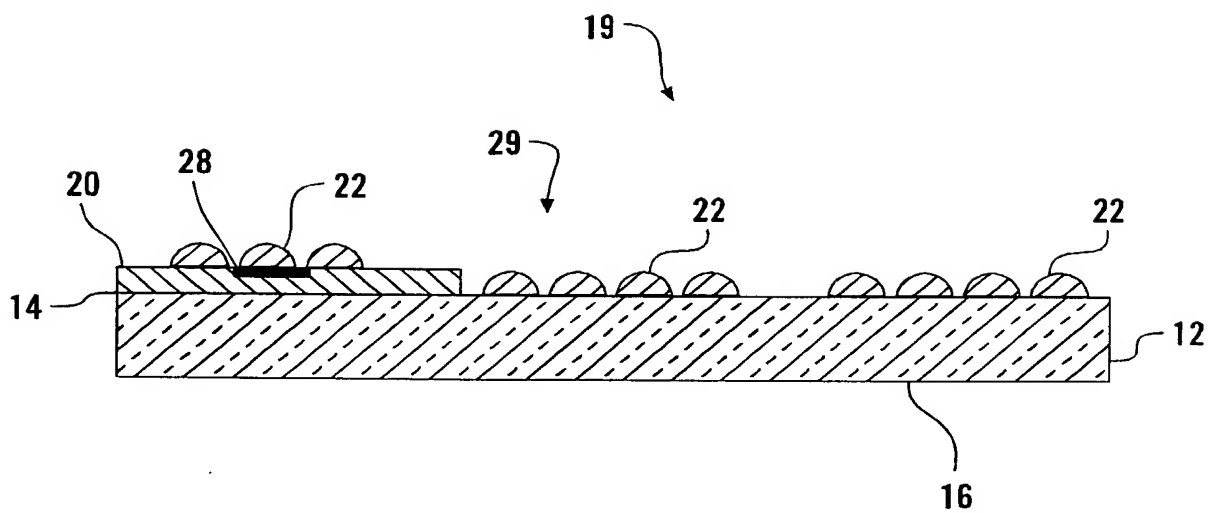


FIG. 6

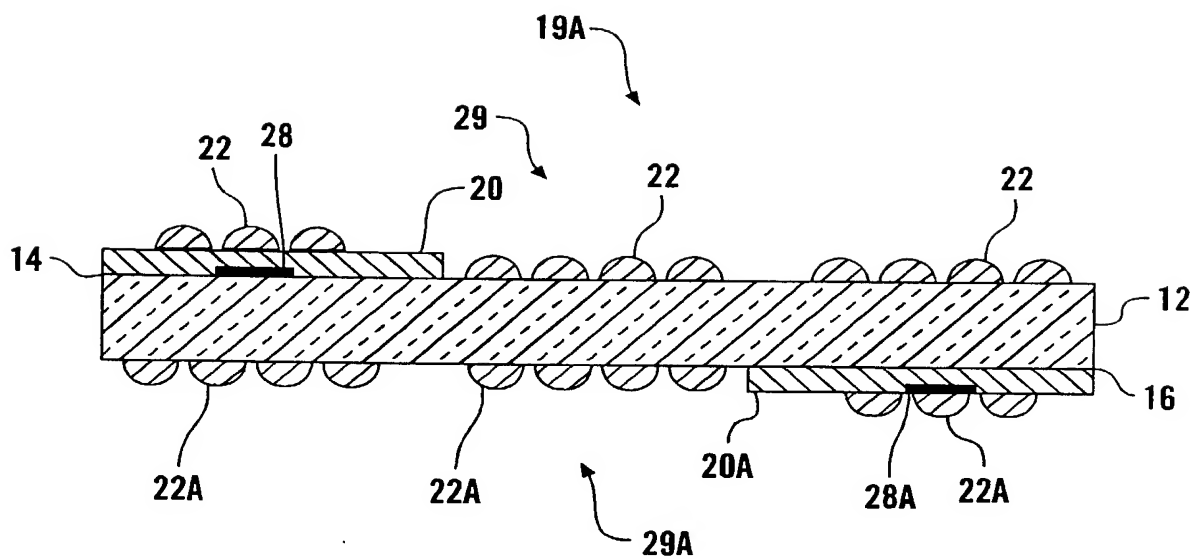


FIG. 6A

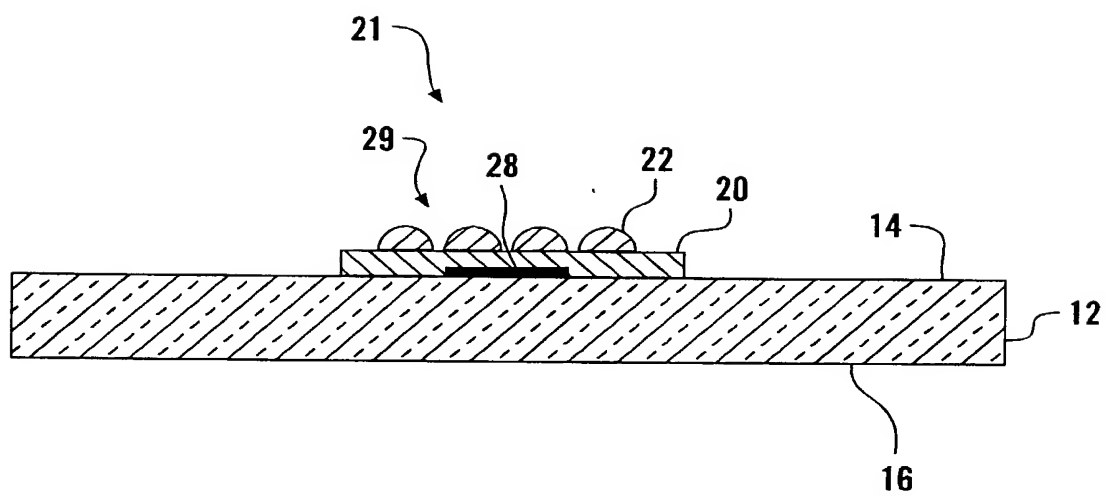


FIG. 7

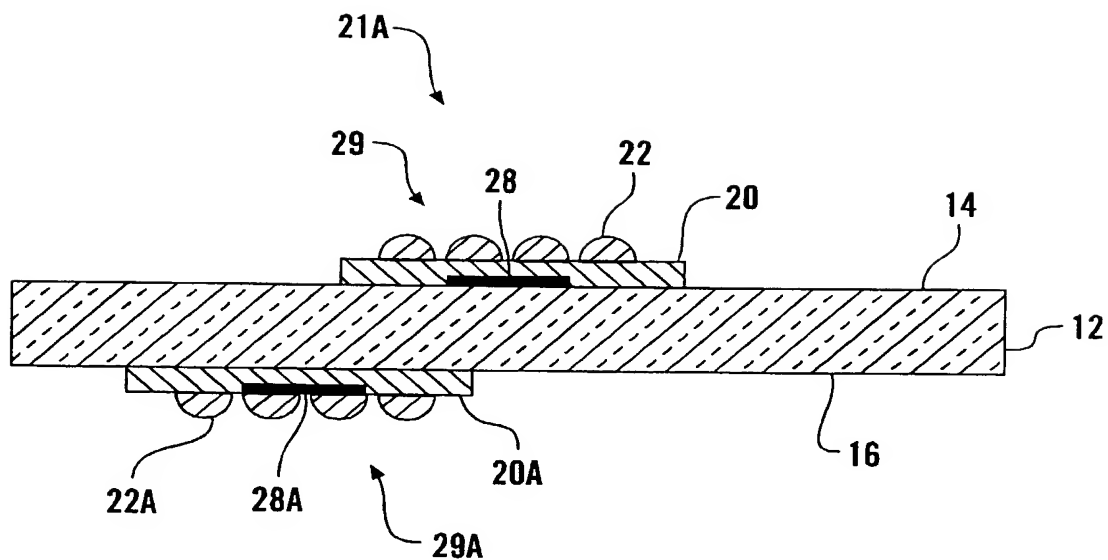


FIG. 7A

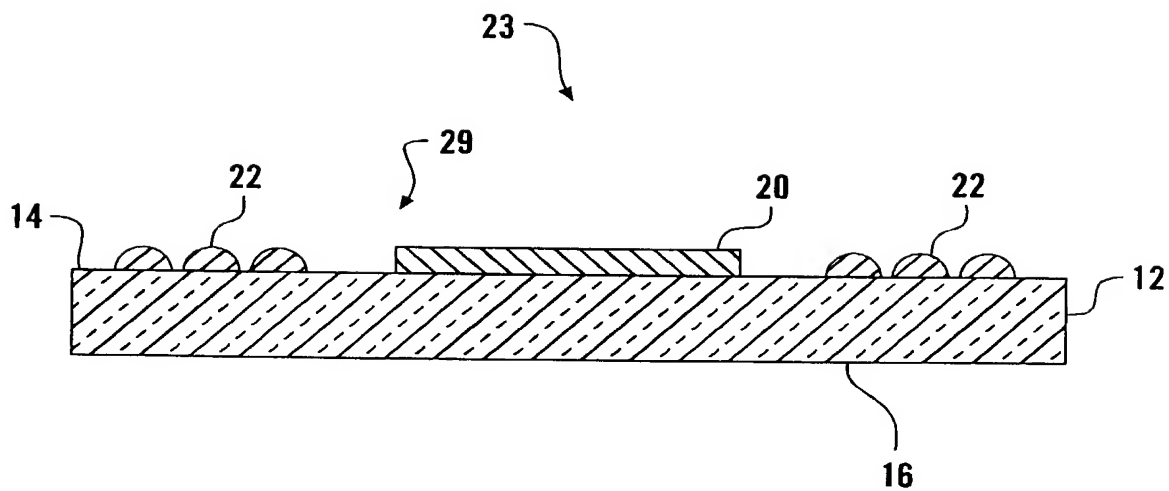


FIG. 8

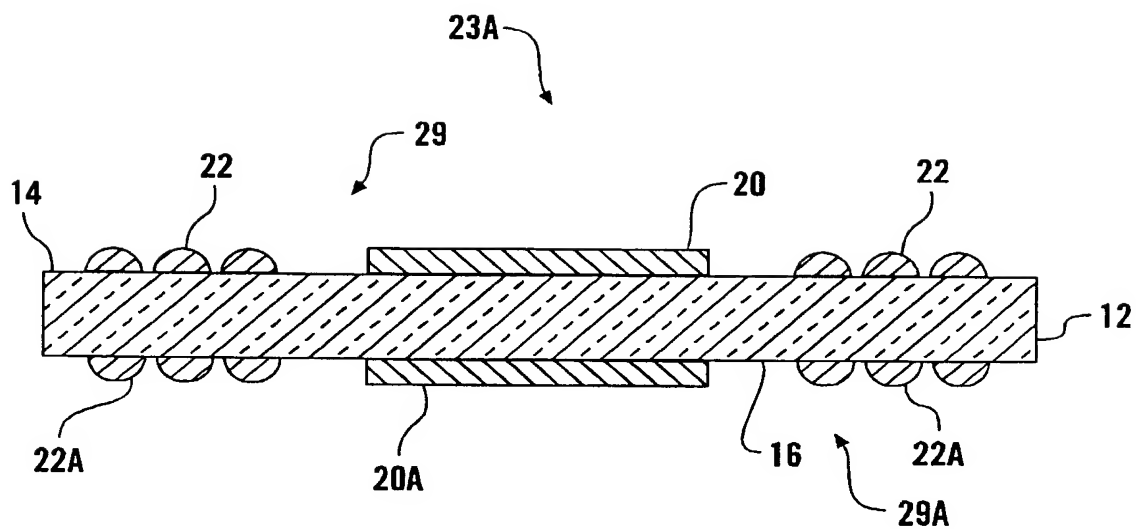


FIG. 8A

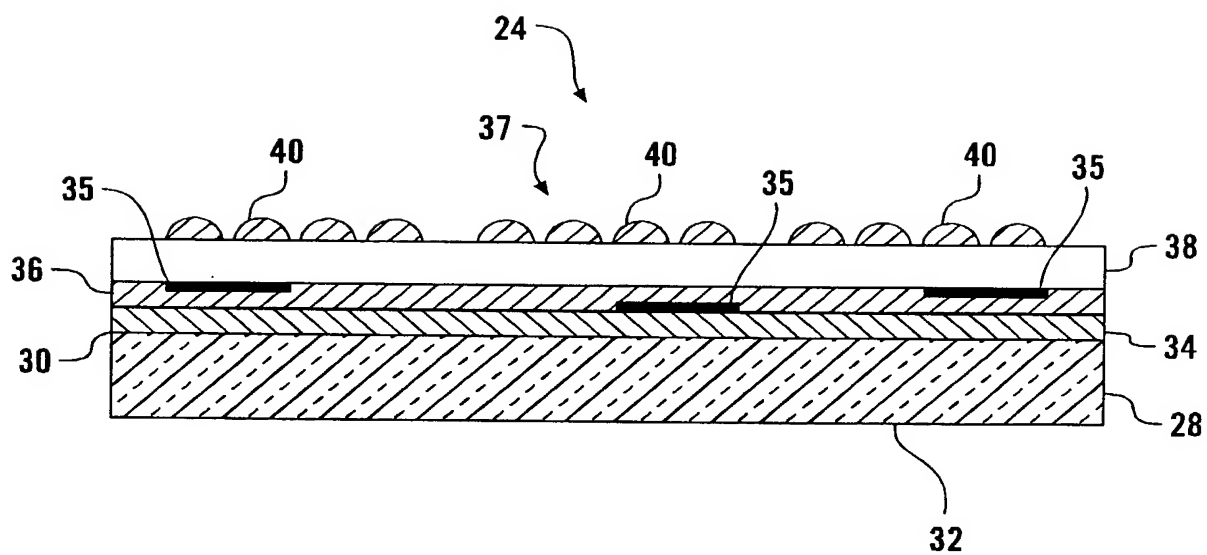
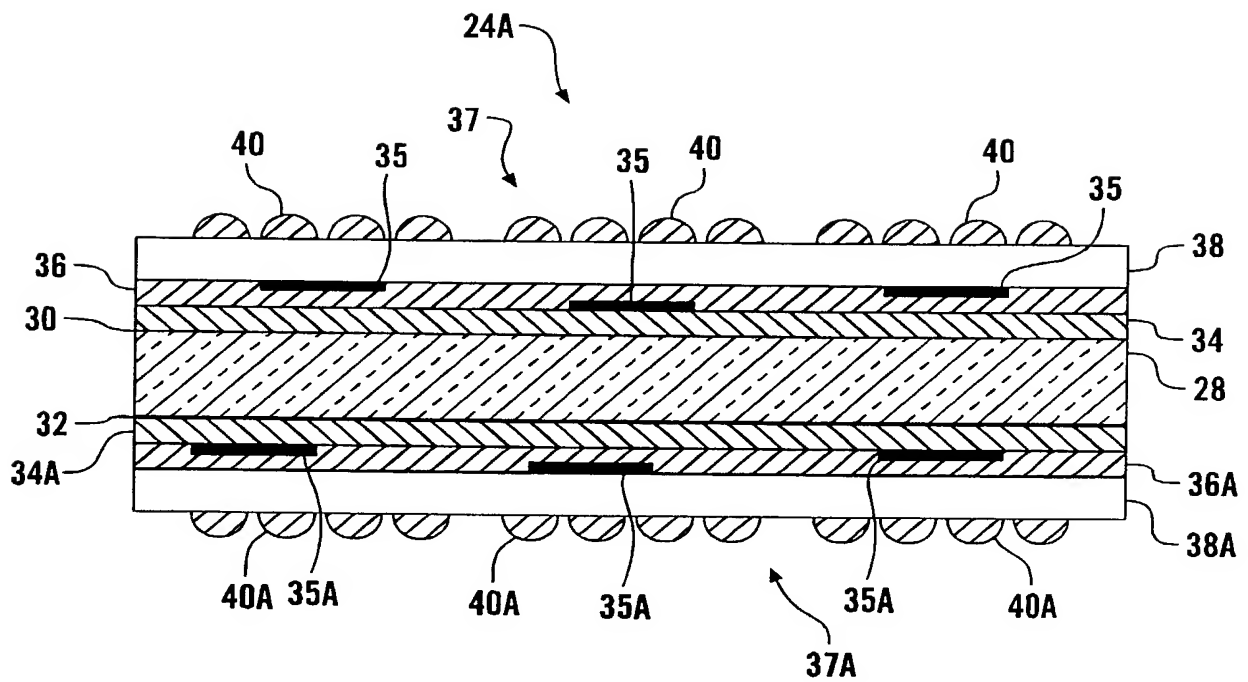


FIG. 9





**FIG. 9A**

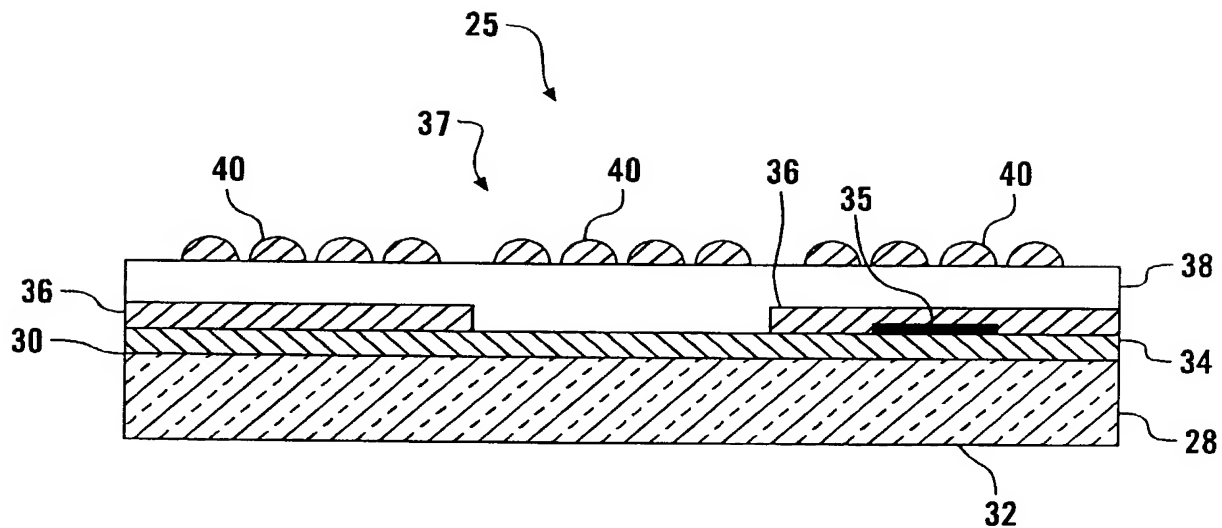


FIG. 10

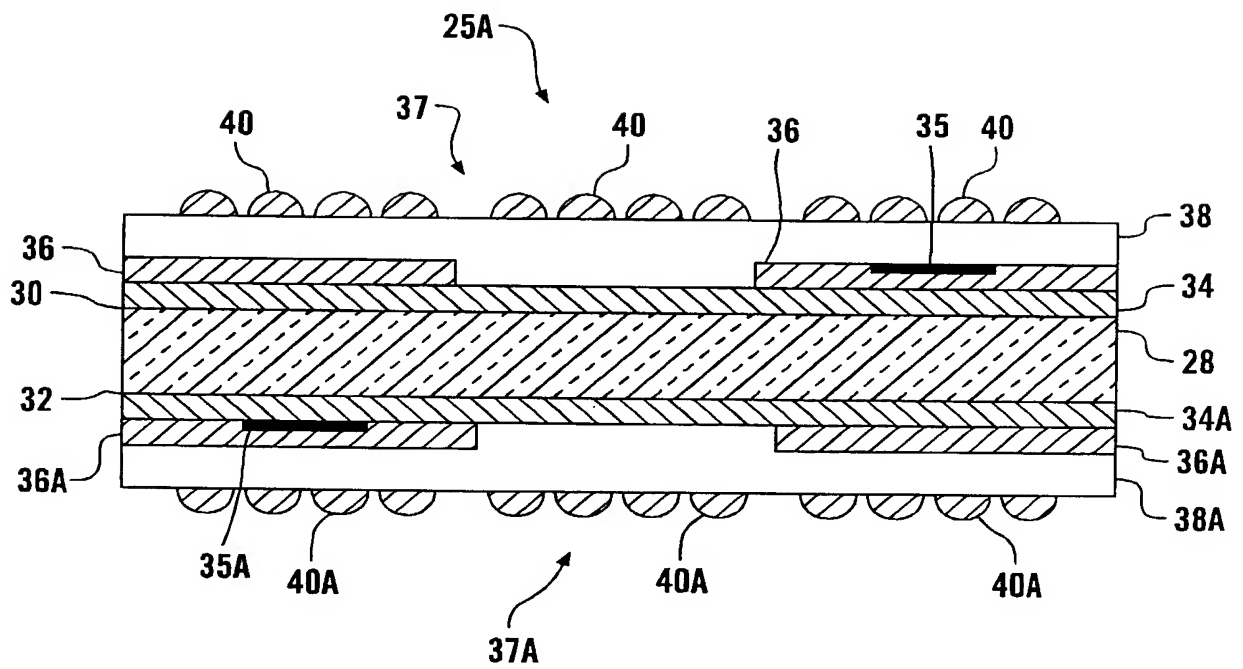


FIG. 10A

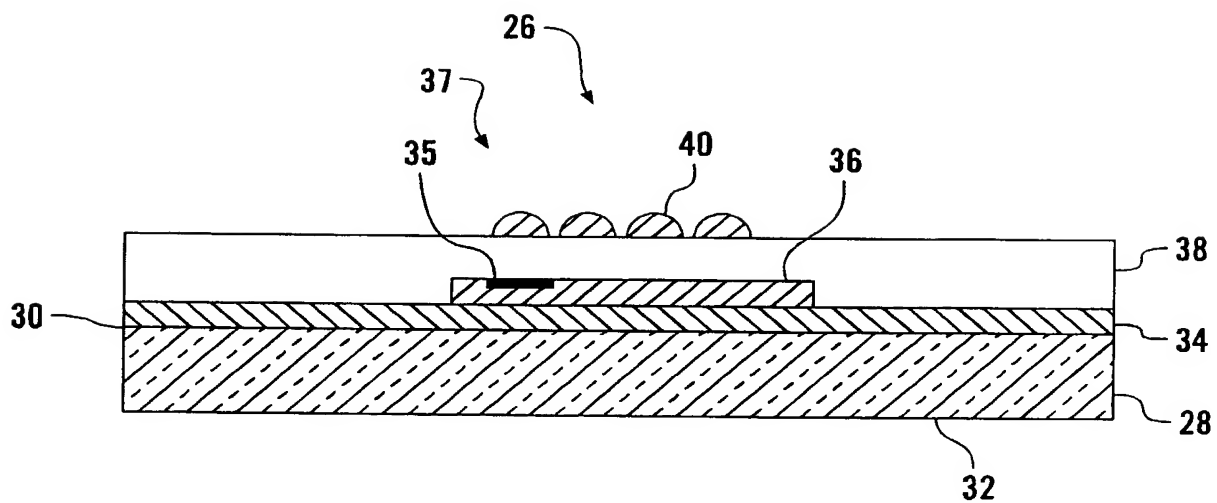


FIG. 11

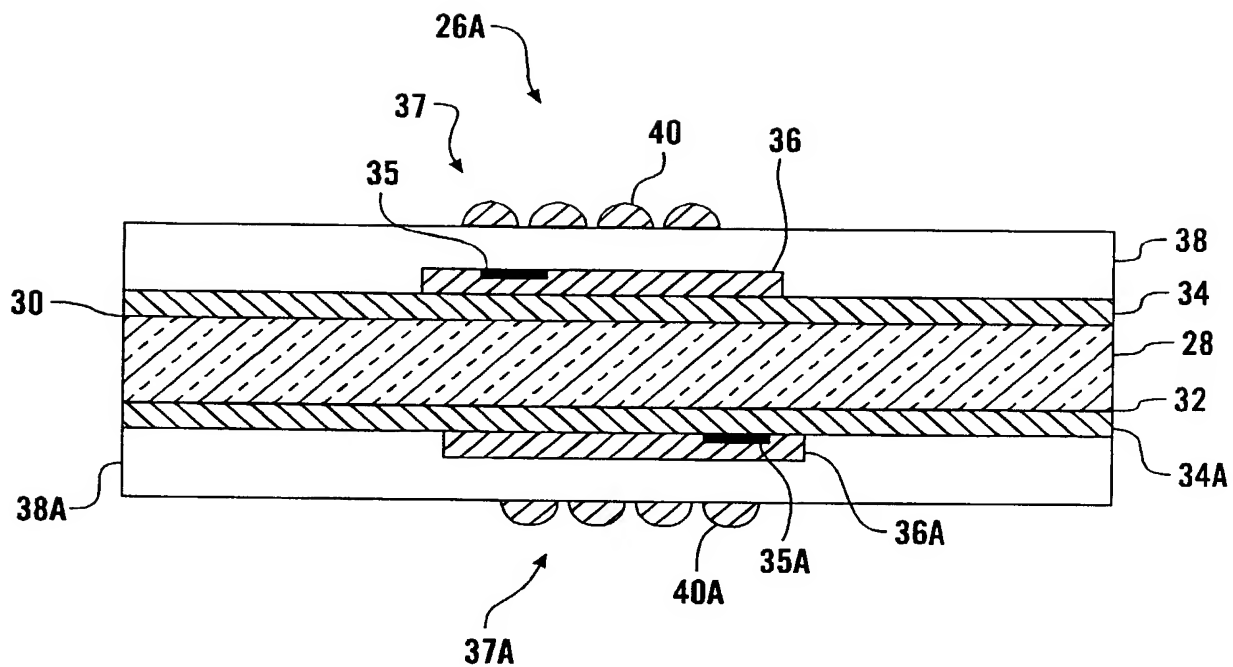


FIG. 11A

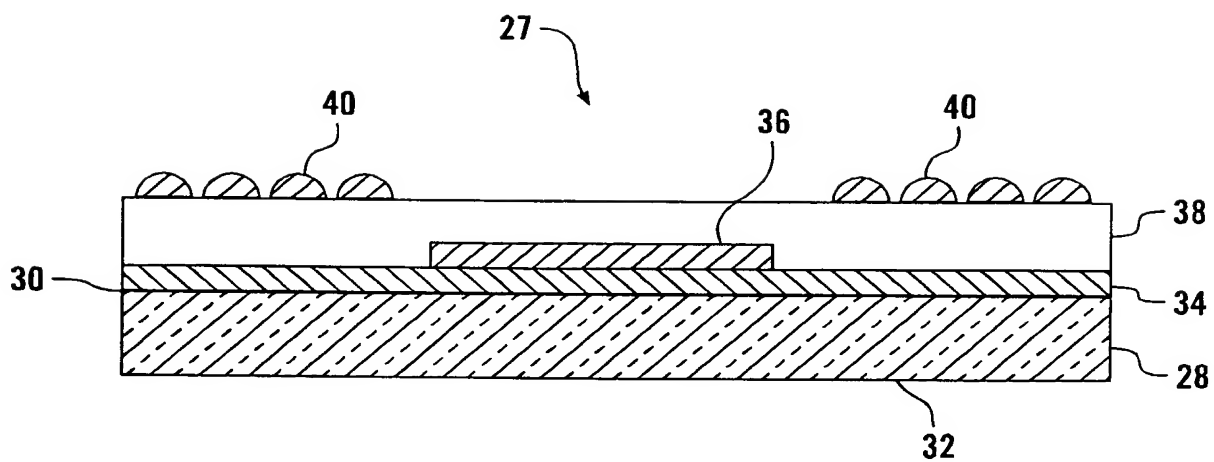


FIG. 12

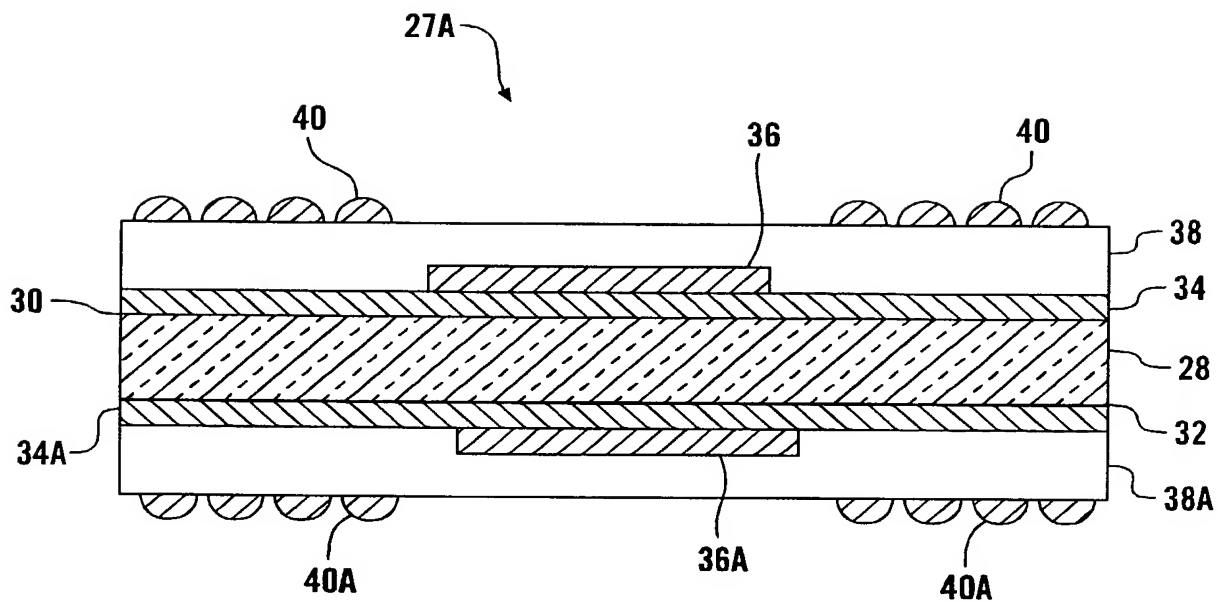


FIG. 12A

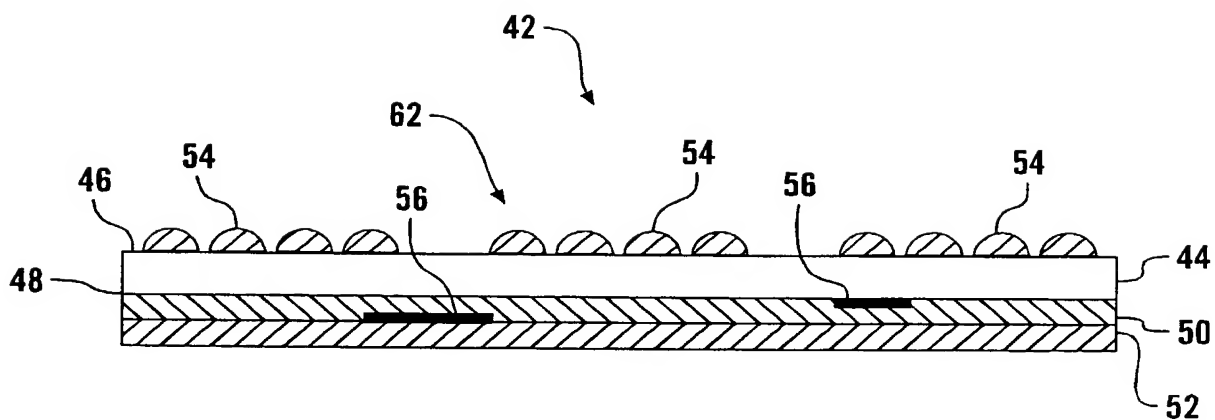


FIG. 13



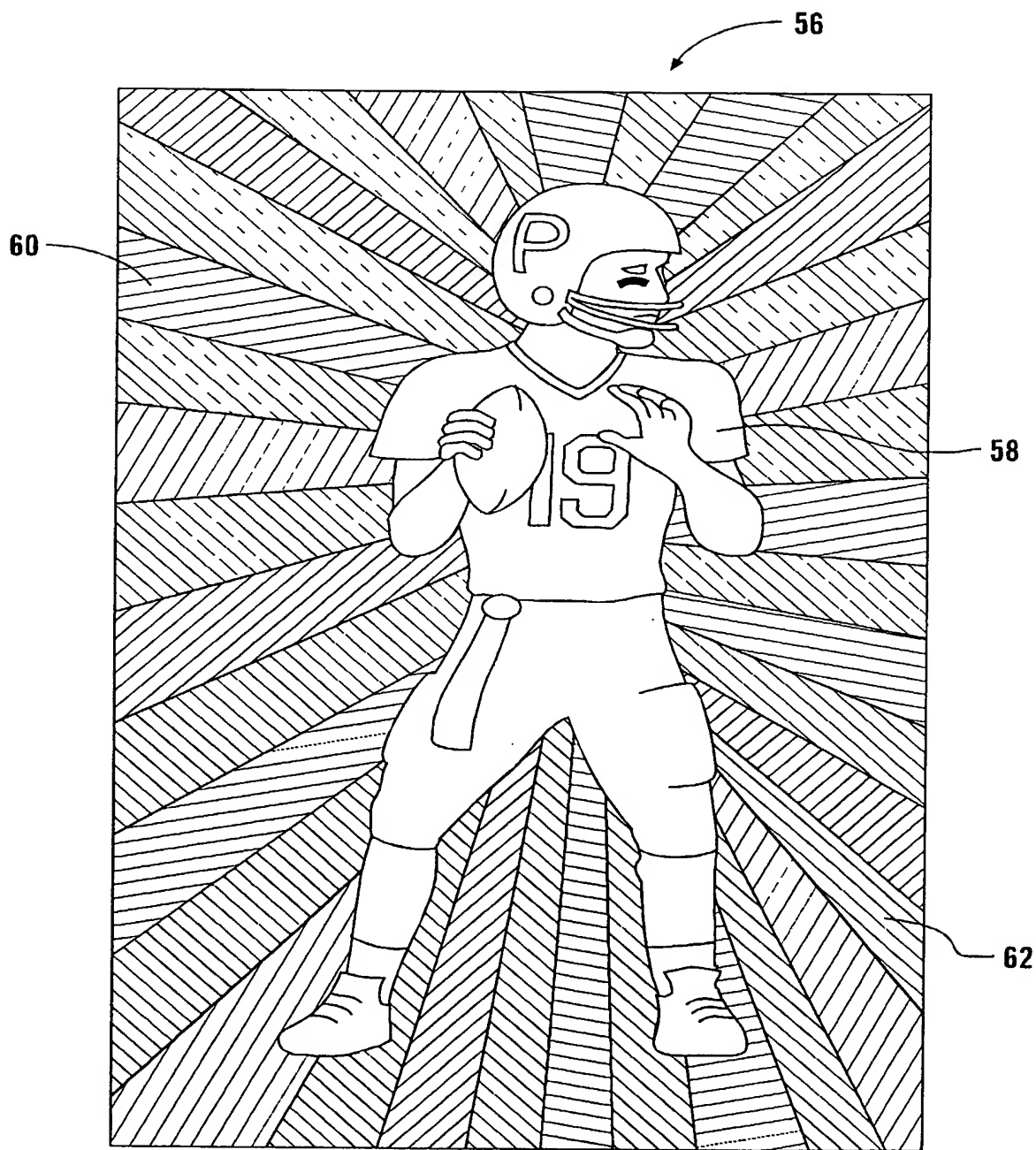


FIG. 14

## INTERNATIONAL SEARCH REPORT

International application No.  
PCT/US01/09783

**A. CLASSIFICATION OF SUBJECT MATTER**

IPC(7) :B42D 15/00

US CL :283/91

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 283/91,109,111, 72,92,93,94 428/40.1,40.9

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	US 5,741,578 A ( <i>SAX</i> ) 21 April 1998, see entire document	1-7,11-16,23-28
A	US 5,851,032 A ( <i>GREEN</i> ) 22 December 1998, see entire document	1-30
A	US 6,113,149 A ( <i>DUKATZ</i> ) 05 September 2000, see entire document	1-30

☐

Further documents are listed in the continuation of Box C.

☐

See patent family annex.

•	Special categories of cited documents:	"I"	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"A"	document defining the general state of the art which is not considered to be of particular relevance	"X"	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"E"	earlier document published on or after the international filing date	"Y"	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"L"	document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"&"	document member of the same patent family
"O"	document referring to an oral disclosure, use, exhibition or other means		
"P"	document published prior to the international filing date but later than the priority date claimed		

Date of the actual completion of the international search

30 JULY 2001

Date of mailing of the international search report

**30 AUG 2001**

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